Work Orde Wednesday, Man				*819	333*							Page 1
Revision ID:	D412-702-32 Harness Assen			Accept	*N900	040	1100	ገ*	Setup	Start Stop		S1*
	3/21/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:				•	IVI	S2*
Approvals:		n: <i>MF</i>	Date: 12-03-2	Tooling: SPC (Y/N):		ite:)	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID	· · · · · · · · · · · · · · · · · · ·	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr										
ICAD412-702	REV	4										
*100 *100* Small Fab Small Fab		Memo Assemble a	s per dwg ICA D412-702	0.00 0.00 0.49				£		12 j	lo3 _f	b1 (1
110		QC5- Inspect part comp	leteness to step on W/O	0.00						,		e - /
110 QC Quality Control		Memo		0.00					12/0	03/21		SPX
¹²⁰ *12∩*				0.00					6	hzf	0	
Packaging Packaging		Memo Identify with CHG001 Location: PPP Rev:	P/N & CHG# and pack for 2-6-7	0.00 shipping as per PPP D41	2-702-321			<i>[</i>	<u>) () (</u>	127		

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W/O:	·····		WC	RK ORDER CHANG	ES			· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
									,
									:
Part No	•	PAR #:	AR #: Fault Category: NCR: Yes No DQA:						
	R	esolution:	Disposition	າ:	QA: N/C CI	Date:			
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR)			
DATE	OTED	Description of NC		on B	Verific	ation	Approval	Approval	
DATE	STEP	Section A	Initial Action Descrip Chief Eng Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
					i				
									·
							·		
	1	1	1 1		i i	1			ł

Work Order ID 81933 *81933* Page 2 Wednesday, March 21, 2012 9:22:44 AM Item ID: D412-702-321 Accept *N900040100* Setup Start **Revision ID:** Stop Item Name: Harness Assembly **Start Date:** 3/21/2012 Start Qty: 1.00 **Cust Item ID: Required Date: 3/26/2012 Req'd Qty:** 1.00 **Customer:** Reference: Run Start Process Plan: **Approvals:** Date: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. Work Center ID Description **Run Hours** Qty Number Code Qty Stamp 130 QC21- Final Inspection - Work Order Release 0.00 *120* QC 0.00 Memo Quality Control

MF 12-03-2²

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	. oopaoc												
W/O:		·	WC	RK ORDER CHANG	ES								
DATE	STEP	PRO	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
		-											
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A :	Date:					
	Re	esolution:	Disposition	Date:									
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	1)							
DATE	OTED	Description of NC		Section B Verific			Approval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector				
									-				
					,								
,													

Wednesday, March 21, 2012 9:22:44 AM

Work Order ID:

81933

Parent Item:

D412-702-321

Parent Item Name:

Harness Assembly

Start Date: 3/21/2012

Required Date: 3/26/2012

Start Qty: 1.00

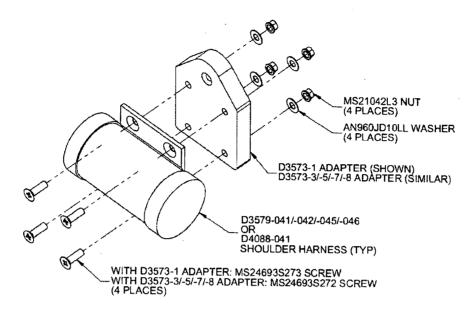
Required Qty: 1.00

Comments:	IPP Rev:A new is	sue DD 10.04.30	verified:	EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on e Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3570-3		Manufactured	No				Each	11.0000		1		1	
Bracket											Ch	$^{2}/_{2}$	103/-
				Location		Lee Qty	L	oc Code					- /
				GA		11					/	V	
				64361		11							/
D4088-043		Manufactured	No				Each	5.0000		1		$\langle \cdot \rangle$	
Shoulder Harness									977. ET		6)/2	103 /2
				Location		Loc Qty	L	oc Code				/	
				ST267		5						•	
				75444		5					//	P	, i
MS24694-S50		Purchased	No				Each	102.0000		4		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	/ /
Screw									C. P. 10	<	-fi	12/6	23 /2/
				Location		Loc Qty	Lo	oc Code				1	/
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				11690		1							
				117739		3							
				118078 11912		1 97							, /
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MS21042L3	4	Purchased	No				Each	2,991.0000	•	4	77	6	11 -/
Nut		Tarenasea						_,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				Sian	03/2
				Location		Loc Oty	Lo	oc Code				7	7 '
				ST300		2991		<u> </u>					
				117441		16							
				117885		32							
				118451		5			-				
				118927		3				 			
				119017		2762				<u> </u>			
				119075		173			**-				

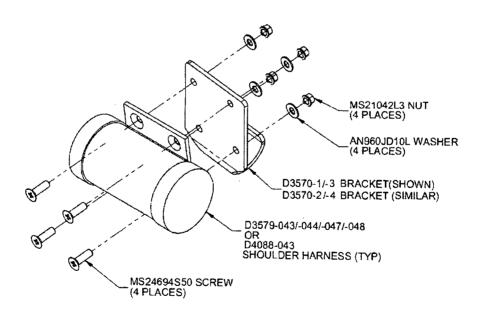
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W/O:		***************************************	WO	RK ORDER CHANGI	ES						
DATE STEP		PRO	OCEDURE CHAN	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		·									
Part No:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA	•	Date:				
	Re	esolution:	Disposition	1:	QA: N/C Clo	sed:		Date: _			
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR)					
DATE	STEP	Description of NC			ve			Approval	Approval		
	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	tion C	Chief Eng	QC Inspector		

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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-307/-309/-315/-317 HARNESS ASSEMBLIES



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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W/O:			V	ORK ORDER CHANGE	ES				
DATE	STEP	PROC	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	_ Fault Ca	tegory:	NCR: Yes	No DQ	A:	Date: _	
Resolution:		esolution:						Date: _	
NCR:			ORK OR	DER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	n B Sign Date	& Verific		Approval Chief Eng	Approval QC inspector
		·		· ·				··	,
	,								